

IN THE SPECIFICATION:

Please replace the paragraph bridging pages 13 and 14, which starts “The pressure roll” with the following:

The pressure roll 221, as shown in Fig. 2, comprises a roll body 221a and an elastic layer 221b coating the surface of the roll body 221a. The roll body 221a is constituted so that a heating source such as a heater is arranged inside a hollow-cylindrical aluminum material (so-called heat roll). When the laminated sheet PF is pressurized, the transferable protective layer CF is heated through the elastic layer 221b ~~21b~~ and the supporting body BF, and melted so as to have adhesion. The forming material of the roll body 221 is not limited to aluminum but carbon steels or stainless can be used.